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100 Series Plywood Folding Tables

Various tables in Banquet, Round, Seminar, Cocktail, Half-Round, Quarter-Round, Serpentine, Serpentine Bartop, Banquet Bartop, Card, Oval and Heart

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Table Tops

- Constructed of 3/4" thick solid/void-free plywood
 - Corners are rounded (1 1/4" radius)
 - Top and bottom coated with walnut "water sealer" stain
 - Tops are then finished with UV-cured Polyurethane coating
 - 3/4" plywood sheet performance requirements
 - Minimum shear strength of 1,000 PSI
 - Modulus of rupture of 10,000 PSI
- Table tops supported with North American hardwood runners
 - Selected from American Beech or Ash species
 - Cut to extend the full length of the table
 - Configuration is sled-style with a chamfer end for ease of handling/stacking
 - Secured with round-head steel carriage bolts
 - 700 pounds of rupture resistance each

Edge Molding

- Edges are protected with 0.755" PVC vinyl "T" molding
- Extruded in a "bull-nose" shape
 - Additional protection to table tops and edges
- Edge molding fastened through a redundant system of a serrated "T" base
 - Attached to plywood substrate and stapling at single seam

Banquet & Card Table Leg Assembly

- Legs are wish-bone style on banquet tables and post style on card tables
 - 16 gauge by 1" diameter zinc-plated, steel tubing
 - Spreader-bars on wish-bone legs inserted fully into vertical down-tubes and hand welded around the entire circumference
 - Legs fastened to table top with 8 round head carriage bolts per leg and 16 carriage bolts per leg set
 - Vertical tubing attached to galvanized steel half-moon shape brackets
 - Rests on four non-marking plastic glides.
- Folding leg hinges constructed of 3/4" wide, 3/16" thick edge radius steel
 - Moving parts secured with solid steel rivets and all joints are hand-welded.
 - Locking mechanism is "boss & mate"
 - Features a **détente** lock in both the open and closed positions
- Standard height is 30"

Cocktail Table Leg Assembly

- "Knock-down" cocktail table legs constructed from 3 separate components
 - Cast aluminum "K-Plate" into which vertical steel column is inserted
 - K-plates feature an internal "key"
 - Fits together with corresponding notch cut into vertical column

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- Ensures a secure fit between the parts
 - Enables easy removal of the vertical column from the plate
- Vertical column
 - Chrome-plated 16 ga., 1.75" diameter steel column
 - Column is wedged and notched at each end, enabling coupling to either K-plate or base from either end
- Base
 - Cast aluminum with brushed finish for long-term retention of finish properties
 - Glides are non-marking plastic suitable for any floor surface